

內孔車刀 // 編碼規則

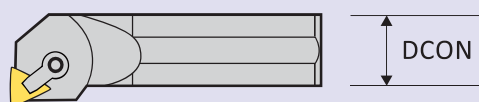
Identificaton System of Boring bars

1	2	3	4	5
S	32	S	C	T
刀柄材質	刀柄直徑	長度	刀片夾持方式	刀片形狀

1 刀柄材質 Construction features / Type **S 32 S C T F P R 16**

S	鋼柄 Steel shank
A	鋼柄+中心水孔 Steel shank + Coolant hole
C	鎢鋼柄 Cemented carbide shank with steel head
E	鎢鋼柄+中心水孔 Cemented carbide shank with steel head + Coolant hole
H	重金屬 Heavy metal shank
L	重金屬+中心水孔 Heavy metal shank + Coolant hole

2 刀柄直徑 Shank diameter **S 32 S C T F P R 16**



刀柄直徑代號「DCON」

尺寸：6、8、10、12、16、20、25、32、40、50

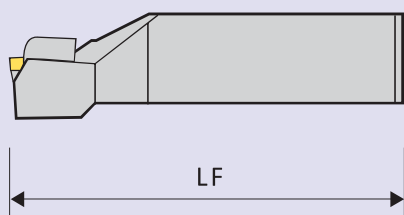
Clamping system

4 刀片夾持方式 **S 32 S C T F P R 16**

C		P	
S		W	
M		D	

3 長度 Tool length **S 32 S C T F P R 16**

詳如右表



內孔車刀長度代號「LF」(含刀尖)

ex. 編號A=32mm、編號B=40mm...

Tool length(mm)	Symbol	Tool length(mm)	Symbol
32	A	150	M
40	B	160	N
50	C	170	P
60	D	180	Q
70	E	200	R
80	F	250	S
90	G	300	T
100	H	350	U
110	J	400	V
120	JX	450	W
125	K	500	Y
140	L	Special	X

6 F 主偏角	7 P 刀片逃隙角	8 R 加工方向	9 16 刀片切邊長	10  特殊註記
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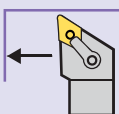
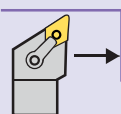
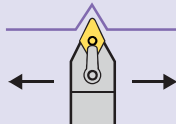
Insert shape

5 刀片形狀 S 32 S C T F P R 16

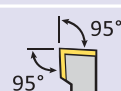
R		V	
S		L	
C		K	
T		O	
W		P	
D		H	

Direction

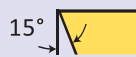
8 加工方向 S 32 S C T F P R 16

R	L
	
N	
	

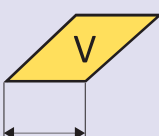
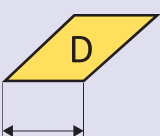
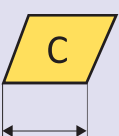
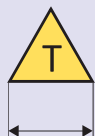
6 主偏角 Tool cutting edge angle S 32 S C T F P R 16

A		H		R	
B		J		S	
C		K		T	
D		L		U	
E		N		V	
F		P		W	
G		Q		Y	

7 刀片逃隙角 Clearance angle of insert S 32 S C T F P R 16

A		D		G	
B		E		N	
C		F		P	

9 刀片切邊長 Cutting edge length S 32 S C T F P R 16

						
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(詳細規格內容，請至刀片規格編碼頁面查看→)